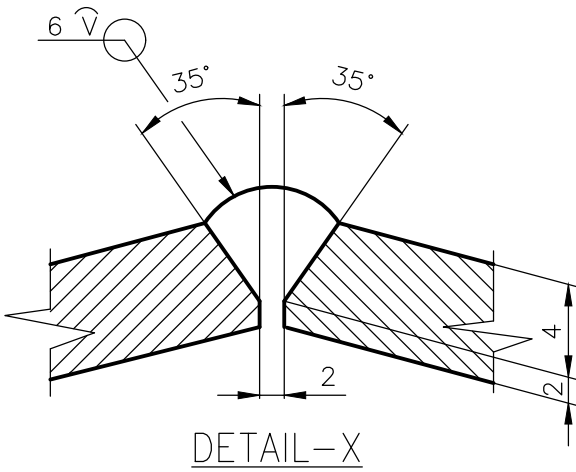
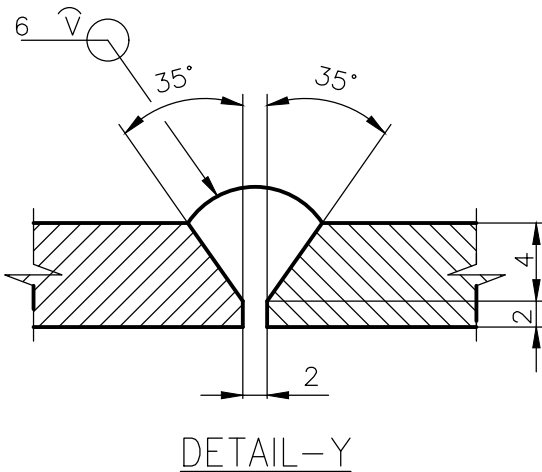
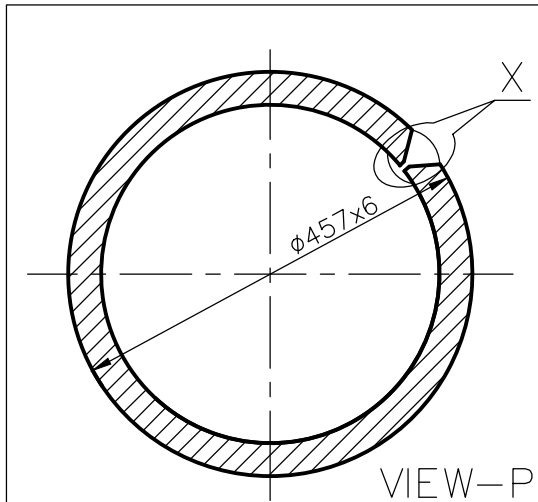
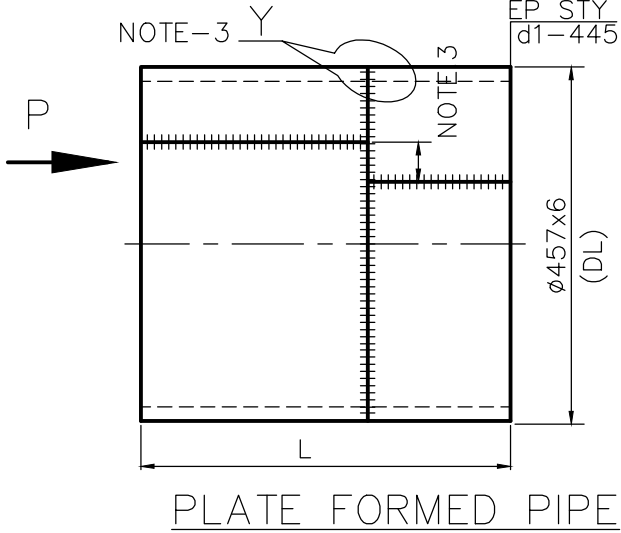
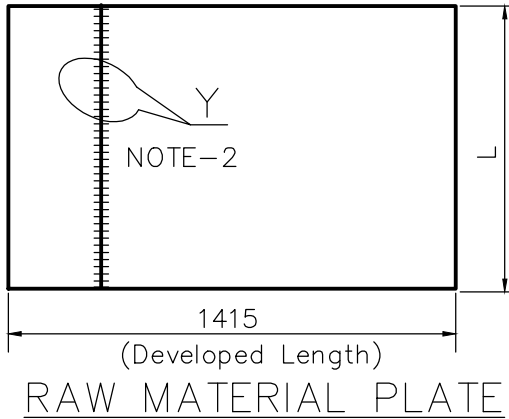


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3-80-655-35453

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	12	12	PLATE PL.6x1415xL=3000	3-80-655-35453		SA 516 Gr.70	C	199	940
									1
	11	11	PLATE PL.6x1415xL=307	3-80-655-35453		SA 516 Gr.70	C	20	486
									1
	10	10	PLATE PL.6x1415xL=325	3-80-655-35453		SA 516 Gr.70	C	21	687
									1
	09	09	PLATE PL.6x1415xL=9980	3-80-655-35453		SA 516 Gr.70	C	665	132
									1
	08	08	PLATE PL.6x1415xL=3073	3-80-655-35453		SA 516 Gr.70	C	204	805
									1
	07	07	PLATE PL.6x1415xL=550	3-80-655-35453		SA 516 Gr.70	C	36	655
									1
	06	06	PLATE PL.6x1415xL=1867	3-80-655-35453		SA 516 Gr.70	C	124	429
									1
	05	05	PLATE PL.6x1415xL=1990	3-80-655-35453		SA 516 Gr.70	C	132	626
									1
	04	04	PLATE PL.6x1415xL=3230	3-80-655-35453		SA 516 Gr.70	C	215	224
									1
01	03	03	PLATE PL.6x1415xL=1202	3-80-655-35453		SA 516 Gr.70	C	80	280
									1
	02	02	PLATE PL.6x1415xL=196	3-80-655-35453		SA 516 Gr.70	C	13	060
									1
01	01	01	PLATE PL.6x1415xL=1215	3-80-655-35453		SA 516 Gr.70	C	81	076
									1
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
					VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION		ITEM No.
CODE	C/M/F	N.T.S	----	----		
TITLE			CARD CODE	DRAWING No.		REV
PLATE FORMED PIPE (OD457x6)			U 01	3-80-655-35453		01

REV 01	DATE	ALTERED	M.P.K
	24.07.19	APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		